

Chain-Type Pipe Vise



- Use with a wide range of sizes of pipe or conduit.
- Built-in pipe rest.
- To prevent marring of plastic or plastic coated pipe, vise jaws can be rotated with smooth side up. Use serrated side for harder materials.
- Chain design holds pipe securely to prevent it from twisting or turning during threading.

Cat. No.	UPC No.	Description
467	27318	Vise

SPECIFICATIONS

Capacity: 1/8" - 5" (3.2 mm x 127 mm) pipe
Weight: 17 lbs. (7.7 kg)

Thread Cutting Oil



- Premium quality, high lubricity for easier cutting and long tool life.
- Choice of light or dark.

Cat. No.	UPC No.	Description
462 Q	28237	Dark Threading Cutting Oil - 1 Qt.
462 1	26096	Dark Threading Cutting Oil - 1 Gal.
462 5	26100	Dark Threading Cutting Oil - 5 Gal.
463 Q	28238	Light Threading Cutting Oil - 1 Qt.
463 1	28239	Light Threading Cutting Oil - 1 Gal.
463 5	28240	Light Threading Cutting Oil - 5 Gal.

SPECIFICATIONS

Cat. No.	Size	Weight
462 Q, 463 Q	1 Qt. (.9 l)	2.3 lbs. (1 kg)
462 1, 463 1	1 Gal. (3.8 l)	8.7 lbs. (4 kg)
462 5, 463 5	5 Gal. (18.9 l)	40 lbs. (18 kg)

Conduit Size Chart

Size	EMT ELECTRICAL METALLIC TUBING						IMC INTERMEDIATE CONDUIT						RIGID CONDUIT STEEL OR ALUMINUM					
	Outside Dia.		Inside Dia.		Wall Thickness		Outside Dia.		Inside Dia.		Wall Thickness		Outside Dia.		Inside Dia.		Wall Thickness	
	Inches	mm	Inches	mm	Inches	mm	Inches	mm	Inches	mm	Inches	mm	Inches	mm	Inches	mm	Inches	mm
1/2"	.706	17.9	.622	15.8	.042	1.1	.815	20.7	.675	17.1	.070	1.8	.840	21.3	.622	15.8	.109	2.8
3/4"	.922	23.4	.824	20.9	.049	1.3	1.029	26.1	.879	22.3	.075	1.9	1.050	26.7	.824	20.9	.113	2.9
1"	1.163	29.5	1.049	26.6	.057	1.5	1.290	32.8	1.120	28.4	.085	2.2	1.315	33.4	1.049	26.6	.133	3.4
1-1/4"	1.510	38.4	1.380	35.1	.065	1.7	1.638	41.6	1.468	37.3	.085	2.2	1.660	42.2	1.380	35.0	.140	3.6
1-1/2"	1.740	44.2	1.610	40.9	.065	1.7	1.883	47.8	1.703	43.3	.090	2.3	1.900	48.3	1.610	40.9	.145	3.7
2"	2.197	55.8	2.067	52.5	.065	1.7	2.360	59.9	2.170	55.1	.095	2.4	2.375	60.3	2.067	52.5	.154	3.9
2-1/2"	2.875	73.0	2.731	69.4	.072	1.8	2.857	72.6	2.597	66.0	.130	3.3	2.875	73.0	2.469	62.7	.203	5.2
3"	3.500	88.9	3.356	85.2	.072	1.9	3.476	88.3	3.216	81.7	.130	3.3	3.500	88.9	3.068	77.9	.216	5.5
3-1/2"	4.000	101.6	3.834	97.4	.083	2.1	3.971	100.9	3.711	94.3	.130	3.3	4.000	101.6	3.548	90.1	.226	5.7
4"	4.500	114.3	4.334	110.1	.083	2.1	4.466	113.4	4.206	106.8	.130	3.3	4.500	114.3	4.026	102.3	.237	6.0
5"	-	-	-	-	-	-	-	-	-	-	-	-	5.563	141.3	5.047	128.2	.258	6.5
6"	-	-	-	-	-	-	-	-	-	-	-	-	6.625	168.3	6.065	154.0	.280	7.1