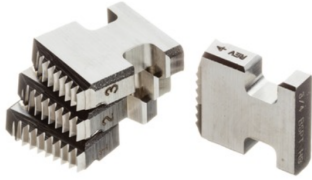


Manual Threader Pipe & Bolt Dies



Pipe Dies
 OO-R, 11-R, 12-R, O-R,
 Ratchet Threaders or
 30A, 31A 3-Way Pipe
 Threaders

Die Material or Type	Catalog No.								
	Nominal Pipe Size - Threads Per Inch								
	1/8-27	1/4-18	3/8-18	1/2-14	3/4-14	1-11 1/2	1 1/4-11 1/2	1 1/2-11 1/2	2-11 1/2
(NPT) National Pipe Taper									
Alloy RH	37810	37815	37820	37825	37830	37835	37840	37845	37850
High-Speed RH	37855	37860	37865	37870	37875	37880	37885	37890	37895
High-Speed LH	-	38050	38055	38060	38065	38070	38075	38080	38085
H.S. For Stainless Steel RH	37900	37905	37910	37915	37920	37925	37930	37935	37940
H.S. For PVC RH	-	-	70685	70690	70695	70700	70705	70710	70715
HS Reversible RH*	-	-	-	49707	49712	49717	49722	49727	-
(NPSM) National Pipe Straight Mechanical									
Alloy RH	37945	37950	37955	37960	37965	37970	37975	37980	37985
(API) American Petroleum Institute***									
High-Speed RH			70720	70725	70730				
(BSPT) British Standard Pipe Taper**									
	1/8-28	1/4-19	3/8-19	1/2-14	3/4-14	1-11	1 1/4-11	1 1/2-11	2-11
Alloy RH	45848	45853	45858	45863	45868	45873	45878	45883	45888
High-Speed RH	66310	66315	66320	66325	66330	66335	66340	66345	66350
High-Speed LH	66405	66410	66415	66420	66425	66430	66435	-	66445
* HS Reversible RH	-	-	56337	56342	56347	56352	-	-	56367
High Speed for Plastic Coated	-	-	-	92482	92477	92487	92492	92497	92542
(BSPP) British Standard Pipe Parallel*									
Alloy RH	66190	66195	66200	66205	66210	66215	66220	66225	66230

* Dies can be reversed in die head for close to wall threading.

** Requires British Die Head

*** Requires API Die Head