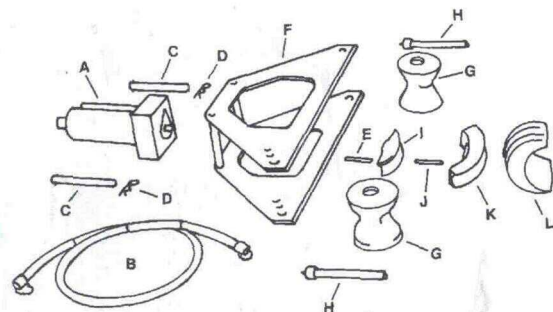
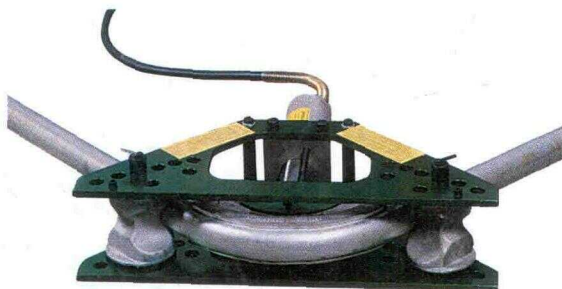


Rigid Conduit Bender for 1-1/4" - 2" one shot 90°s and 2-1/2" - 4" segment bending



CENTERLINE BENDING RADII FOR 777 BENDERS

Rigid Shoe Size	1-1/4"	1-1/2"	2"	2-1/2"	3"	3-1/2"	4"
Bending Radius-Inches	7-1/4"	8-1/4"	9-1/2"	11-7/16"	13-3/4"	16"	18-1/4"
Bending Radius-mm	184.1	209.5	241.3	290.5	349.3	406.4	463.6

SPECIFICATIONS

Capacity: 1-1/4" - 4" Rigid conduit

Power Source:

755: Hydraulic Hand Pump
975: 120 VAC Electric Hydraulic Pump
976-22PS: 220 VAC 50/60 Cycle Electric Hydraulic Pump
980: 120 VAC Electric Hydraulic Pump

Weight: 777: 164 lbs. (75 kg). 777HC755: 173 lbs. (79 kg)
777E975: 508 lbs. (231 kg)

- Strong, portable pin-assembled aluminum components.
- Easy to use ram travel scale and bending charts.
- Conduit supports index to suit all sizes.

Cat. No.	UPC No.	Description
777	16491	1-1/4" through 2" One-Shot and 2-1/2" through 4" Segment, Rigid Conduit Bender without hydraulic pump
777HC755	16470	1-1/4" through 2" One-Shot and 2-1/2" through 4" Segment, Rigid Conduit Bender with 755 Hand Hydraulic Pump
777E975	34198	1-1/4" through 2" One-Shot and 2-1/2" through 4" Segment, Rigid Conduit Bender with 975 Electric Hydraulic Pump
1802	21257	Bending Table
21359	21359	Conduit Support Pin for use with 1802 Bending Table - (2) Required

Key	Cat./UPC No.	Description	777/16491
A	1736/13251	Hydraulic Ram with 4018GB female quick coupler, includes Keys C thru E	1
B	11289	3/8" x 6' (9.5 x 1829 mm) Hose with two 4033GB male quick couplers	1
C	13252	Cylinder Head Pin Unit with Spring Clip 2725AA (Key D)	2
D	50302	Spring Clip	2
E	10826	Ram Pin	1
F	13232	Frame Unit	1
G	13193	Conduit Support	2
H	14496	Conduit Support Pin	2
I	10939	Small Shoe Support 1/2" thru 2"	1
J	10826	Shoe Pin	1
K	10920	90° Aluminum Bending Shoes	1
	10921	1-1/2" Shoe	1
	10922	2" Shoe	1
L		Aluminum Segment Bending Shoes	
	13208	2-1/2" Shoe	1
	13209	3" Shoe	1
	13210	3-1/2" Shoe	1
	13211	4" Shoe	1
M	13382	Steel Storage Box (not shown)	1

Shoes for heavier schedule pipe on page 17.

Rigid Conduit Benders for One-Shot 90°s in 1-1/4" - 4" (5" with Segment Bending Shoe)



Shown with OPTIONAL 1807 Bending Degree Indicator (sold on page 19).

SPECIFICATIONS

Capacity:

884: 1-1/4" - 4" Rigid conduit. 884PVC: 1-1/4" - 4" 40 mil PVC Coated Rigid conduit. 885: 1-1/4" - 5" Rigid conduit

Power Source:

980: 120 VAC Electric Powered Hydraulic Pump
980-22PS: 220 VAC 50/60 Cycle Electric Powered Hydraulic Pump

Weight:

884: 421 lbs. (191 kg) 885: 449 lbs. (204 kg)
884E980: 494 lbs. (225 kg) 885E980: 527 lbs. (239 kg)
884PVC: 388 lbs. (176 kg)

- Strong yet lightweight portable pin-assembled aluminum components.
- Easy to use ram travel scale and charts for accurate bends.
- Make elbows, offsets and saddles.
- Both 884 and 885 bend one-shot 90°s in 1-1/4" - 4" Rigid conduit. The 885 segment bends 5".
- Optional shoes available to bend PVC coated Rigid conduit.
- Optional 1802 Bending Table available for easier operation.

Cat. No.	UPC No.	Description
884	16477	1-1/4" through 4" Rigid Conduit Bender, without hydraulic pump
884E980	34209	1-1/4" through 4" Rigid Conduit Bender, with 980 Electric Hydraulic Pump
884PVC	33614	1-1/4", 1-1/2", 2", 3" and 4" PVC Coated Rigid Conduit Bender without hydraulic pump
885	16751	1-1/4" through 4" One-Shot and 5" Segment Rigid Conduit Bender, without hydraulic pump
885E980	34210	1-1/4" through 4" One-Shot and 5" Segment Rigid Conduit Bender, with 980 Electric Hydraulic Pump
1802	21257	Bending Table

Shoes for heavier schedule pipe and 40 mil PVC Coated Rigid Conduit on page 17.