

Knockout Punches

SLUG BUSTER®



- The contractor's choice – worldwide.
- Unique punch profile splits slugs allowing easy slug removal.
- Use with manual, ratchet, hydraulic or battery-powered drivers.
- Uses standard Greenlee dies and draw studs.
- Available in sizes up thru 2.52" (64.0 mm).
- U.S. Patent #4,543,722.

SPECIFICATIONS

Capacity: Mild steel up through 10 gauge (3.5 mm).

Application: Punch mild steel, aluminum, fiberglass and plastic.

Hole Sizes:

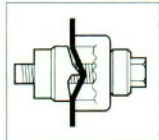
Conduit Sizes – Hole size is outside diameter of US conduit sizes. Example: 1/2" conduit size punch actually makes a 7/8" hole.

Pg Sizes – European standard pipe sizes.

ISO Sizes – International Standards Organization pipe sizes.

Operation: Operate manually, or with ratchet, hydraulic or battery drivers. When used with ratchet, hydraulic or battery drivers, buy the punch and die only; the draw stud is part of the driver kit.

Custom Size punches and dies available. See page 56 or contact your Greenlee Distributor.



Unique 'Slug Buster' punch design creates slug as the punch is drawn into the die.



Slug is split in half as punching operation is completed.

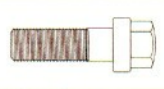


Split slugs fall free from the die and stud.

PUNCH UNIT



REPLACEMENT PARTS



| Punch Unit includes: | | Hole Size | | | | | | Capacity | | | | Replacement Punch | | Replacement Die | | Replacement Manual Draw Stud | |
|--------------------------|---------|-----------|--------|-------|------|-----|------------|----------|--------|-----|----------|-------------------|----------|-----------------|----------|------------------------------|-------|
| Punch, Die and Draw Stud | | Pipe Size | Actual | | | | Mild Steel | | Weight | | Cat. No. | UPC No. | Cat. No. | UPC No. | Cat. No. | UPC No. | |
| Cat. No. | UPC No. | | ø inch | ø mm | Pg | ISO | GA. | mm | lbs. | g | | | | | | | |
| 06727 | 06727 | - | - | 0.492 | 12.5 | 7 | 12 | 16 | 1.5 | 0.3 | 137 | 06728 | 06728 | 06729 | 06729 | 1675AV | 04218 |
| 7211EBB-15.2 | 31989 | - | - | 0.598 | 15.2 | 9 | - | 14 | 2.0 | 0.3 | 137 | 31969 | 31969 | 32002 | 32002 | 00042 | 00042 |
| 35177 | 35177 | - | - | 0.638 | 16.2 | - | 16 | 14 | 2.0 | 0.3 | 137 | 35163 | 35163 | 35162 | 35162 | 00042 | 00042 |
| 7211EBB-18.6 | 31990 | - | - | 0.732 | 18.6 | 11 | - | 14 | 2.0 | 0.3 | 137 | 31970 | 31970 | 32003 | 32003 | 00042 | 00042 |
| 7211EBB-20.4 | 31991 | - | - | 0.803 | 20.4 | 13 | 20 | 14 | 2.0 | 0.3 | 137 | 31971 | 31971 | 32004 | 32004 | 00042 | 00042 |
| 7211BB-1/2 | 31962 | 1/2" | 7/8 | 0.885 | 22.5 | 16 | - | 10 | 3.5 | 0.3 | 137 | 721-1/2 | 31756 | 14722 | 14722 | 00042 | 00042 |
| ◇ | ◇ | 1/2" | 7/8 | 0.885 | 22.5 | 16 | - | 10 | 3.5 | - | - | 721-1/2P◇ | 01980 | 14722P◇ | 01992 | 00042P | 06678 |
| 35178 | 35178 | - | 1 | 1.000 | 25.4 | - | 25 | 14 | 2.0 | 0.5 | 227 | 35165 | 35165 | 35164 | 35164 | 249AVBB | 04040 |
| 7211BB-3/4 | 31963 | 3/4" | - | 1.115 | 28.3 | - | - | 10 | 3.5 | 0.8 | 363 | 721-3/4 | 31757 | 124AV | 06972 | 249AVBB | 04040 |
| ◇ | ◇ | 3/4" | - | 1.115 | 28.3 | - | - | 10 | 3.5 | - | - | 721-3/4P◇ | 01981 | 124AVP◇ | 01993 | 249AVBBP◇ | 01987 |
| 7211EBB-28.3 | 31993 | - | - | 1.115 | 28.3 | 21 | - | 14 | 2.0 | 0.5 | 227 | 31973 | 31973 | 32006 | 32006 | 00042 | 00042 |
| 60246 | 60246 | - | 1-7/32 | 1.210 | 30.5 | - | - | 10 | 3.5 | 0.6 | 273 | 60237 | 60237 | 36278 | 36278 | 249AVBB | 04040 |
| 36508 | 36508 | - | 1-7/32 | 1.210 | 30.5 | - | - | 14 | 2.0 | 0.6 | 273 | 36284 | 36284 | 36279 | 36279 | 00042 | 00042 |
| 35179 | 35179 | - | - | 1.280 | 32.5 | - | 32 | 10 | 3.5 | 0.8 | 363 | 35169 | 35169 | 35168 | 35168 | 249AVBB | 04040 |
| 7211BB-1 | 31964 | 1" | - | 1.362 | 34.6 | - | - | 10 | 3.5 | 1 | 454 | 721-1◇ | 31758 | 126AV | 04011 | 249AVBB | 04040 |
| ◇ | ◇ | 1" | - | 1.362 | 34.6 | 10 | - | 10 | 3.5 | - | - | 721-1P◇ | 01982 | 126AVP◇ | 01994 | 249AVBBP◇ | 01987 |
| 7211EBB-37 | 31995 | - | - | 1.457 | 37.0 | 29 | - | 10 | 3.5 | 1.2 | 545 | 31975 | 31975 | 32008 | 32008 | 249AVBB | 04040 |
| 35180 | 35180 | - | - | 1.595 | 40.5 | - | 40 | 10 | 3.5 | 1.2 | 545 | 35158 | 35158 | 35159 | 35159 | 249AVBB | 04040 |
| 7211BB-1-1/4 | 31965 | 1-1/4" | - | 1.701 | 43.2 | - | - | 10 | 3.5 | 1.3 | 590 | 721-1-1/4◇ | 31759 | 128AV | 04013 | 249AVBB | 04040 |
| ◇ | ◇ | 1-1/4" | - | 1.701 | 43.2 | - | - | 10 | 3.5 | - | - | 721-1-1/4P◇ | 01983 | 128AVP◇ | 01995 | 249AVBBP◇ | 01987 |
| 7211EBB-47 | 31996 | - | - | 1.850 | 47.0 | 36 | - | 10 | 3.5 | 1.9 | 862 | 31976 | 31976 | 32009 | 32009 | 304AVBB | 04042 |
| 7211BB-1-1/2 | 31966 | 1-1/2" | - | 1.951 | 49.6 | - | - | 10 | 3.5 | 2.1 | 953 | 721-1-1/2 | 31760 | 440AV | 04061 | 304AVBB | 04042 |
| ◇ | ◇ | 1-1/2" | - | 1.951 | 49.6 | - | - | 10 | 3.5 | - | - | 721-1-1/2P◇ | 01984 | 440AVP◇ | 01996 | 304AVBBP◇ | 01988 |
| 35181 | 35181 | - | 2 | 2.000 | 50.8 | - | 50 | 10 | 3.5 | 2.3 | 1043 | 35160 | 35160 | 35161 | 35161 | 304AVBB | 04042 |
| 36171 | 36171 | - | 2-1/8 | 2.125 | 54.0 | 42 | - | 10 | 3.5 | 2.5 | 1134 | 36172 | 36172 | 36173 | 36173 | 304AVBB | 04042 |
| 7211EBB-60 | 31998 | - | - | 2.362 | 60.0 | 48 | - | 10 | 3.5 | 2.8 | 1270 | 31978 | 31978 | 32011 | 32011 | 304AVBB | 04042 |
| 7211BB-2 | 31967 | 2" | 2-3/8 | 2.416 | 61.5 | - | - | 10 | 3.5 | 3.2 | 1452 | 721-2 | 31761 | 442AV | 04063 | 304AVBB | 04042 |
| ◇ | ◇ | 2" | 2-3/8 | 2.416 | 61.5 | - | - | 10 | 3.5 | - | - | 721-2P◇ | 01985 | 442AVP◇ | 01997 | 304AVBBP◇ | 01988 |
| 35182 | 35182 | - | - | 2.520 | 64.0 | - | 63 | 10 | 3.5 | 3.4 | 1542 | 35167 | 35167 | 35166 | 35166 | 304AVBB | 04042 |

◇ Individually Packaged in Point of Purchase clamshell for display opportunities